

Work Order ID 96791

Monday, February 04, 2013 11:19:52 AM

96791

Page 1

Item ID: D3072-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bracket

Stop

NS2

Start Date: 2/4/2013 **Start Qty:** 5.00

5

Cust Item ID:

Required Date: 2/4/2013 **Req'd Qty:** 5.00

5

Customer:

Reference:

Approvals:	Process Plan: <u>WIF</u>	Date: <u>13-2-4</u>	Tooling:	Date:	Run	Start	*NR1*
	QC:	Date:	SPC (Y/N):	Date:		Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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D3072

Rev A1

200

0.00

200

Small Fab

Memo 0.00

PULL FROM STOCK D3072-2 X 5 B86922

PARTS ARE ACTUALLY D3072-1

RESTOCK UNDER NEW BATCH NUMBER

210

QC5- Inspect part completeness to step on W/O 0.00

210

QC

Quality Control

WIF 13-2-4

DAS 16 13/2/14

(t5)

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Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bracket

Stop

NS2

Start Date: 2/4/2013 Start Qty: 5.00

5

Cust Item ID:

Required Date: 2/4/2013 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan:

Date: _____

Tooling:

Date: _____

Run

Start

NR1

QC: _____

Date: _____

SPC (Y/N):

Date: _____

Stop

NR2Sequence ID/
Work Center IDOperation
Description

220

220

Packaging

Packaging

230

230

QC

Quality Control

Set Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

Memo

ID AND STOCK UNDER NEW BATCH NUMBER AS D3072-1

ST026

PC 3/2/15 (S)

QC21- Final Inspection - Work Order Release

0.00

13/2/15 (D)

Memo

0.00

PLB 02/5

Picklist Print

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Page 1

Work Order ID: 96791

Parent Item: D3072-1

Start Date: 2/4/2013

Required Date: 2/4/2013

Parent Item Name: Bracket

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP B02.01.18Flat pattern created on dash 101.NG
IPP Rev:C 08-02-26 now water jet DD verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3072-2 Bracket		Manufactured	No				Each	6.0000		5			

Location	Loc Qty	Loc Code
ST025	6	
57253 86922	1	
	5	

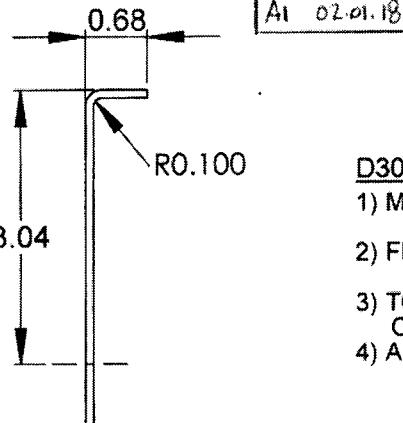
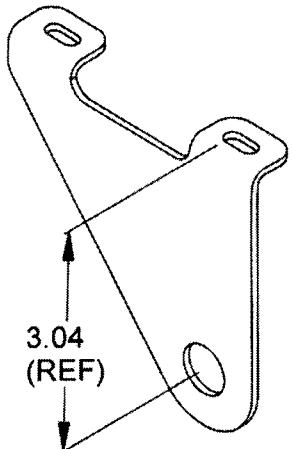
WF 13-2-04



DRAWN BY
CP
APPROVED
CP
DATE
01.12.16
A 01.12.16

DESIGN	DRAWN BY	CP
CHECKED	APPROVED	CP
		DRAWING NO. D3072
		REV. A SHEET 1 OF 1
DATE	TITLE	SCALE
01.12.16	BRACKET	1:1

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

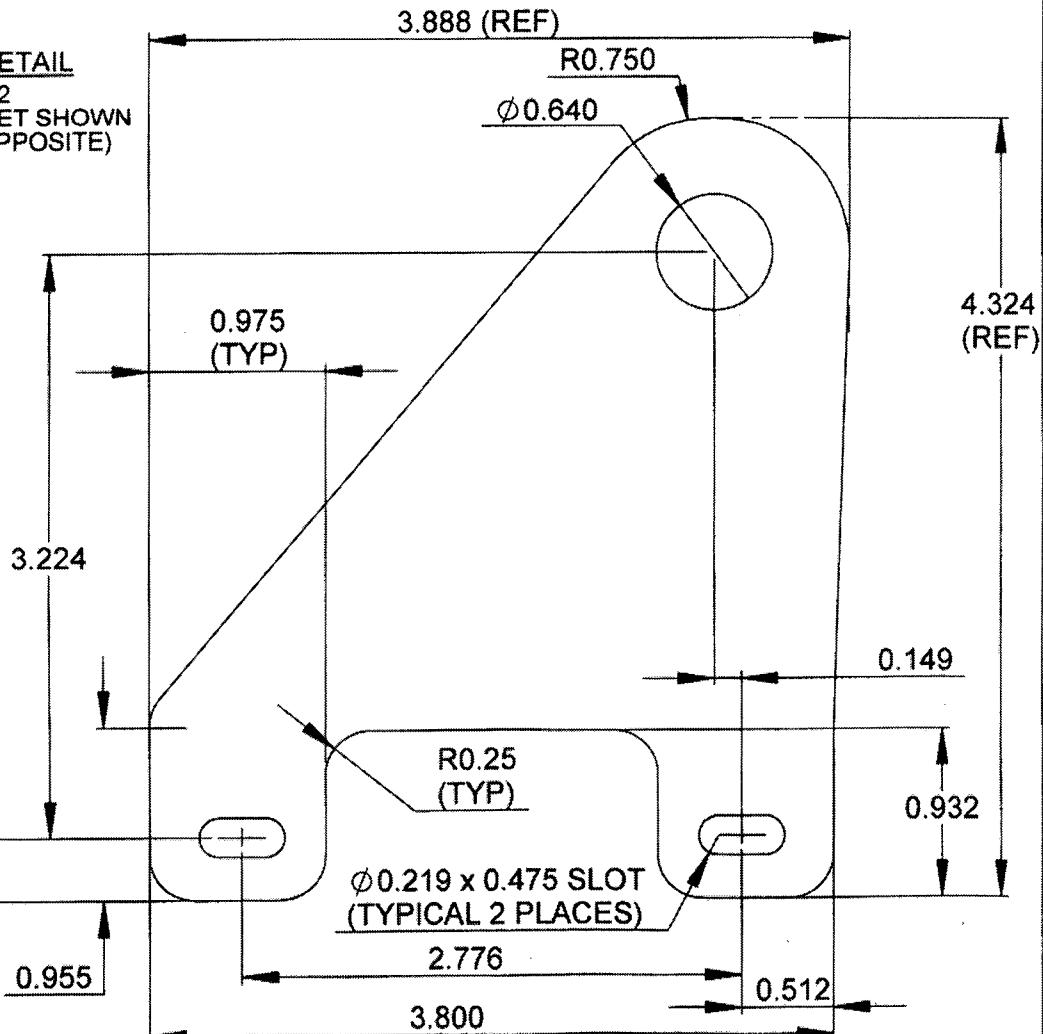


D3072-1/2 BRACKET

- 1) MATERIAL: 5052-H32/H34 (AMS 4016/4017/ QQ-A-250/8) 0.090 THICK
- 2) FINISH: POWDER COATBLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES.

BENDING DETAIL
SCALE 1:2
D3072-1 LH BRACKET SHOWN
(D3072-2 BEND OPPOSITE)

RELEASED
02.01.15



D3072-10 |

FLAT PATTERN FOR D3072-1/2

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